



MOVING YOU FURTHER

25·30·32

35B-9U

Some of the photos may include optional equipment.



 **HYUNDAI**
MATERIAL HANDLING

Your satisfaction is our priority.

Proven AC technology! Hyundai 9 Series battery forklift

Introducing the new, upgraded Hyundai 9 Series electric pneumatic tire forklift.

The new B-9U Series brings customer added value to the next level by dramatically improving energy costs and enhancing powertrain durability.



Work efficiency & productivity

- 32% increase in energy efficiency with EHPS (Electro Hydraulic Power Steering) system application
- Powerful and precise driving performance of dual drive motors
- Vehicle performance optimized for various working conditions
- Directional & horn switch on lever (OPT)
- 2 Door bolt on type cabin (OPT)

Durability & reliability

- Stiffer drive unit input shaft
- Dual micom with improved data processing reliability : ZAPI Controller
- Semipermanent Oil Cooled Disc Brake
- IP43 Motor & IP65 Controller

Safety

- EHPS (Electro Hydraulic Power Steering)
- Automatic deceleration in travel speed when turning (at curve)
- Prevention of rear roll back when restarting after ramp stop
- Maximum driving speed setting
- Operator presence sensing system (OPSS)

Easy management

- Self-diagnosis of electric system failure
- Durable Continental solid tire
- Brake fluid level sensing system



Power & Performance

High Efficiency & Optimal Performance

An efficient, smooth running and compact design provides enhanced performance and outstanding productivity.



Some of the photos may include optional equipment.

Strong driving power : Dual drive motor system UPGRADE

The dual drive motor system consists of two separately controlled drive motors. Unlike the single drive motor system, it prevents the wheels from spinning even when the grip force of the left and right wheels is different. In addition, it enables strong drive performance even on a dirty road. As the pivot point is the axle of the wheels, the dual system enables relatively small turning radius compared to the single system, thus improving efficiency in small worksites.



Some of the photos may include optional equipment.



EHPS (Electro Hydraulic Power Steering)

Equipped with both the energy efficiency of the electric power steering system and the stability of the hydraulic power steering system, the EHPS system is composed of a torque sensor, controller, motor, hydraulic pump, and steering cylinder, and operates efficiently with little energy required.



Dual MiCOM ZAPI controller

With a dual micom on the inside, ZAPI's new AC controller safely controls the forklift by processing signals and faults via a two-way method, and is protected from moisture and other pollutants as IP65. Also, the drive controller capacity is optimized and a left and right split structure is adopted to reduce energy consumption.



Robust and economical AC motor

The enclosed drive and pump motor with AC technology combine power, extended maintenance intervals and excellent durability. The brushless AC motors offer improved efficiency and reduction maintenance cost. It is certified IP43.



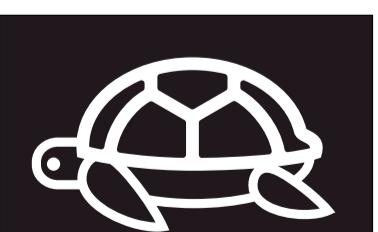
Wet disc brake

The semi-permanent wet disc brake provides constant braking force without overheating even when used for long hours of repetitive work, thus improving work efficiency.



Optimized operation mode setting

Through the cluster and ZAPI controller function, optimal performance mode-H (High), N (Normal), E (Economic)-can be selected based on working conditions, worksite size and operator's proficiency.



Turtle mode

Selecting turtle mode allows the operator to reduce travel to a pre-set speed, which is ideal when working in narrow and/or congested work areas.

Improvement in energy consumption

EHPS (Electro Hydraulic Power Steering) system only functions when the driver operates the steering handle and significantly reduces the energy consumption rate because unlike the existing hydraulic power steering (HPS) system, it does not have a standby mode or a priority valve for supplying hydraulic power to the steering line. Moreover, the hydraulic pump noise generated from the steering standby mode of the HPS system has been completely eliminated.

Previous model (25B-9 : 715Ah) : **185 minutes (100%)**

Upgraded model (25B-9U : 660Ah) : **259 minutes (140%)**

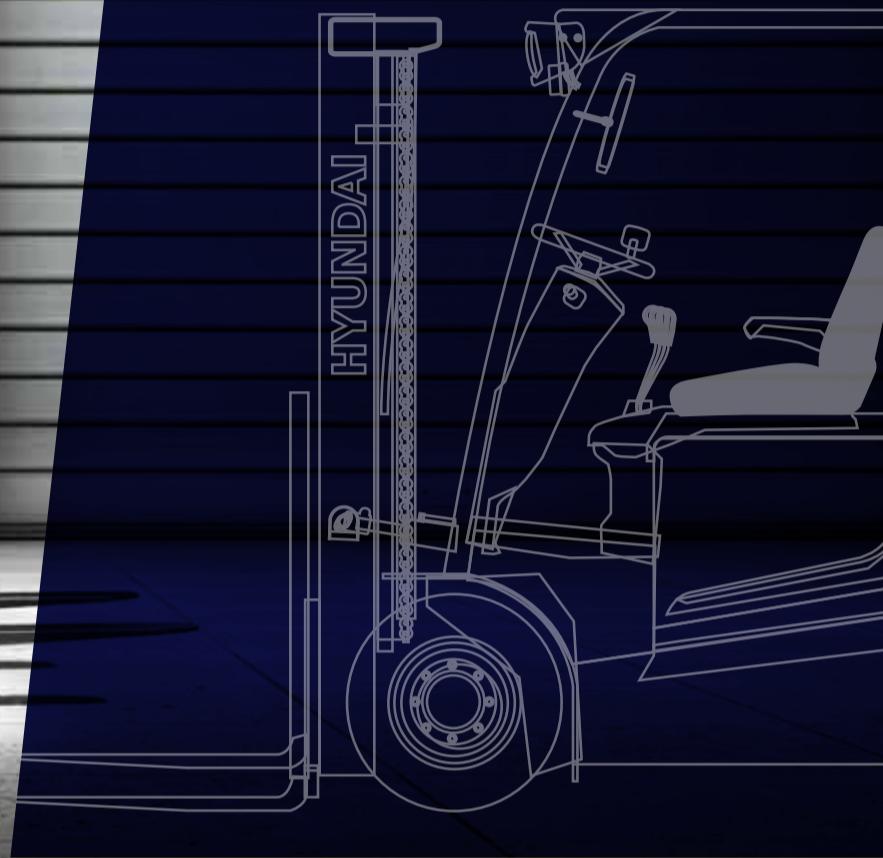
* The figures above are based on Hyundai's test results for a single charge cycle and may differ from actual working conditions.



Easy & Comfort

Optimized Ergonomics & Fast and Easy Maintenance

An ideal arrangement of components ensures easy access and convenience for maintenance.



Some of the photos may include optional equipment.

Ergonomically designed workspace

Ergonomic design focusing on operator convenience and maneuverability further enhances work efficiency. Easy to operate levers and pedals, adjustable handle, suspension seat and a large multi-functional cluster dashboard allow comfortable and efficient driving. A 12V power socket is a standard feature to improve operator convenience.



Some of the photos may include optional equipment.



Grammer seat

An adjustable ergonomic seat provides unmatched comfort. The adjustable armrest further reduces operator fatigue.

- Accommodates operator weights from 50 to 160 kg.
- ELR (Emergency Locking Retractable) type seat belt
- Heater and headrest (OPT)



Steering wheel position



Directional & horn switch on lever (OPT)

An optional electronic directional control and secondary horn are mounted to the hydraulic lift lever for quick and precise directional control. Also, the position of the horn button provides quick access if needed.



Adjustable tilting handle

The handle angle can be adjusted with the lever on the right side of the steering wheel to suit the operator's physique and driving habit.

4.3inch LCD color monitor

The LCD color monitor with 4.3 inch graphic smart display allows the operator to identify speed, travel direction, and operating hours and control the machine efficiently. The load indicator displays the load weight in the monitor. The operator can select various performance modes to meet all working conditions. Multilanguage (maximum 11) is available.



Main functions

- | | |
|--|------------------------------|
| ① Speed (Digital) | ⑦ Turtle / Scroll down |
| ② Steering wheel position and travel direction | ⑧ ESC / Back |
| ③ Battery discharge indicator | ⑨ Enter |
| ④ Scroll up | ⑩ Low brake oil warning lamp |
| ⑤ Menu / Scroll Left | ⑪ Error warning lamp |
| ⑥ Performance / Scroll right | ⑫ High temp warning lamp |



Easy maintenance of battery

The battery cover opens fully with the assistance of a gas strut that locks when fully opened to give easy access to battery and prevent the hood from dropping.



Brake oil reservoir with level sensor

The enhanced brake oil reservoir, located in the upper left dash is equipped with an electronic level sensor that shows the level in the LCD color monitor.

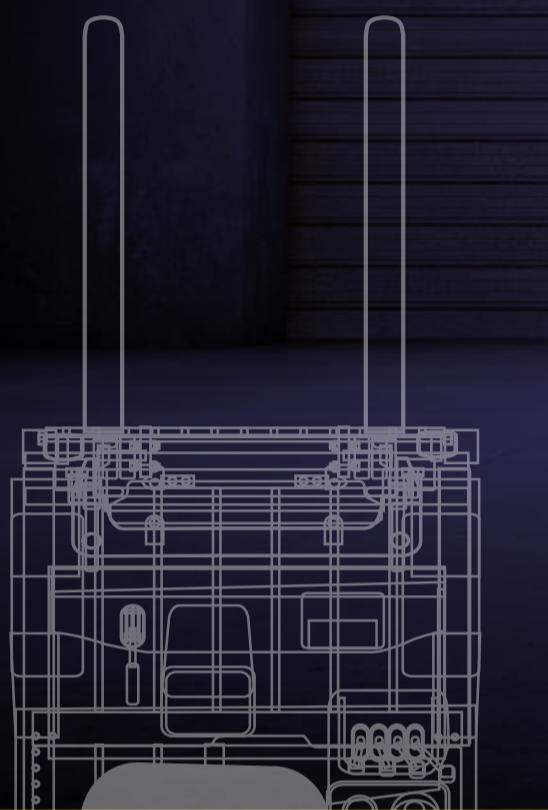


Secure & Safety

Advanced Safety

The safely designed driver's space makes your operating more comfortable.

EXCELLENT VISIBILITY



ADVANCED SAFETY

Some of the photos may include optional equipment.



You can see the video by scanning the QR code.

Excellent visibility for safe operation

Lift cylinders and lifting chains are positioned behind the mast rails for optimum visibility. A rear camera(OPT) and panoramic mirror expands the driver's view when backing up.



Some of the photos may include optional equipment.



Strong overhead guard

Exceeding ISO6055 regulations, the overhead guard offers great protection combined with excellent all around visibility.



Curve control

Curve Control limits travel speed based on turning radius, reducing speed for a smooth, precise turning operation for the driver.

Maximum speed control

The operator can set and limit the maximum speed from 10 km/h to 1 km/h unit, given the curve & congestion of an aisle and the shape of the load.

Password starting system

The operator can set a password to prevent vehicle theft and possible safety accidents in case the vehicle is used by an unauthorized person.

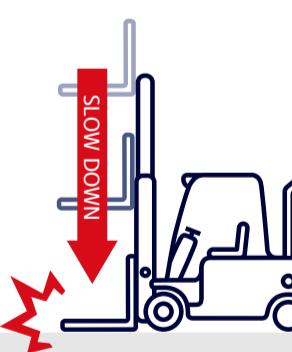
Safety features

The adoption of a high-sensitivity sensor and advanced safety system can prevent accidents.



Anti roll back system

Anti Roll-back system offers protection against the machine rolling back on a ramp in combination with exceptional ramp start capabilities.



Fork safety features

As the forks are being lowered, a down-control valve maintains a controlled descent speed. The down-safety valve prevents forks from dropping down in case of sudden damage of hydraulic line.



Operator Presence Sensing System (OPSS)

When operator is not in seat the hydraulic lift and tilt controls and travel are locked out.



Strengthened work safety

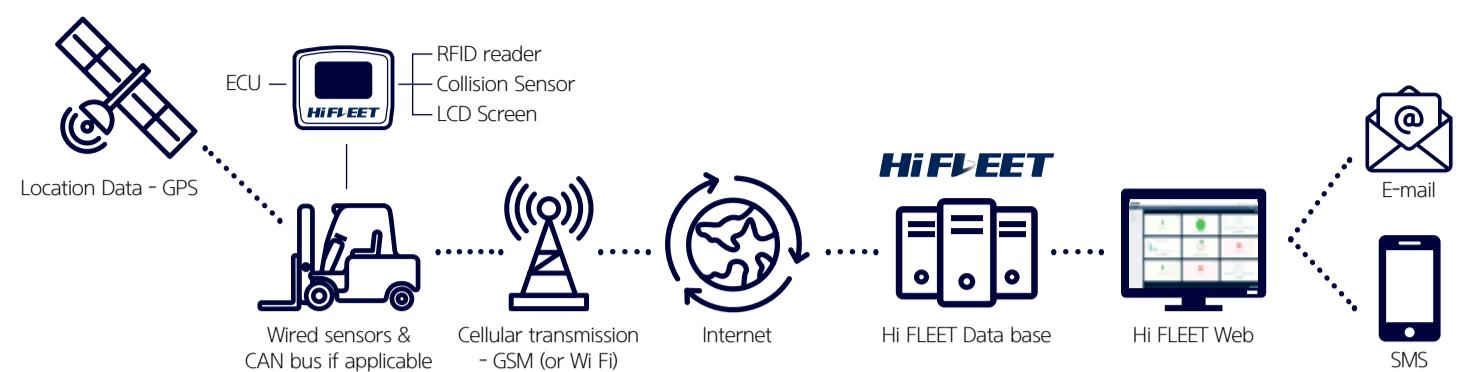
Rear LED lights and halogen lights offer excellent visibility even during night operations. Safety has been increased by installing additional reflectors on the counterweight.

Fleet Management System(Hi FLEET)(OPT)

Hi FLEET, Hyundai material handling's fleet management system, is the optimal operation solution for a fleet of forklifts. It connects driver and vehicle in real time.



You can see the video by scanning the QR code.



DRIVER MANAGEMENT

It is possible to certify drivers and manage their work through RFID, PIN password.

VEHICLE MANAGEMENT

You can check the operating time, battery status, and location information in real time.



SAFETY MANAGEMENT

You can check the driver's conditions and vehicle status before starting work and manage the speed and collision.

MAINTENANCE

You can keep your vehicles in optimal condition by notifying the vehicle's maintenance interval and fault codes.

Hi FLEET System



High quality Li-ION battery (OPT)

Rapidly chargeable Li-ION battery ensure performance of the equipment with vastly reduced charge times, allowing extended hours of continued operation on a single charge. Moreover, it lasts at least twice longer than lead / sulfuric acid counterparts, and does not necessitate management of distilled water. Also, Li-ION battery using the prismatic cells provides excellent performance and safety.



Benefits of HCE's Li-ION battery



Long hours of continuous operation

- Continued operations possible throughout the day with only auxiliary charge during equipment stoppage and meal time.
- No need for spare batteries and charging facilities.



Safety

- Multi-layered protection on cell.
- Enclosed battery case made of high-strength steel.
- Prevention of overheating, excessive electricity discharge or recharging through Battery Manage System.



Easy maintenance

- No need to replenish distilled water or electrolytes.
- Battery life at least twice longer than that of lead / sulfuric acid batteries. (over 4,000 cycles)
- No emission of harmful gases and no restriction on the charging location.



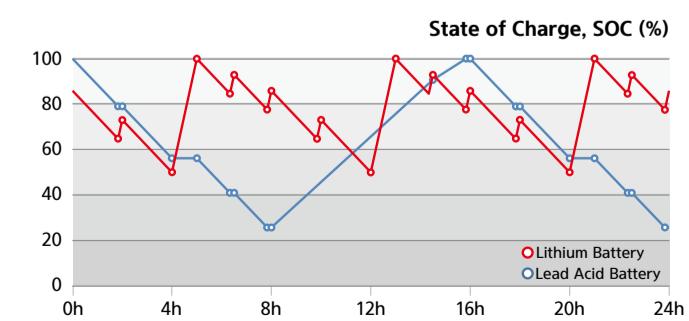
Cost savings

- Charging efficiency higher than lead / sulfuric acid batteries. (80% → 90%)
- 15,000 operational hours guaranteed for 5 years.



- Li-ION battery capacity :

-25/30/32/35B-9U : 51.5V/564Ah



Graph comparing the charge and discharge

New 9 Series Mast Specification

25/30/32/35B-9U

25B-9U



Mast Type	Maximum Fork Height	Overall Height (Lowered)	Free lift height			Tilt Angle		Load capacity (500mm LC) w/o side shift	Load capacity (500mm LC) w/ side shift	Truck Weight (Unloaded)	
			W/ Load Backrest		W/o Load Backrest	Fwd	Bwd				
			mm	mm	mm	deg	deg				
2-STAGE LIMITED FREE LIFT	V300	3005	2012	115	115	115	6	10	2500	2500	4339
	*V330	3305	2162				6	10	2500	2500	4362
	V350	3505	2262				6	10	2500	2500	4376
	V370	3705	2412				6	10	2500	2475	4398
	V400	4005	2562				6	10	2500	2425	4419
	V430	4305	2712				6	6	2450	2375	4468
	V450	4505	2862				6	6	2400	2325	4498
	V470	4705	2962				6	6	2360	2285	4513
	V500	5005	3112				6	6	2350	2275	4535
	VF/VS295	2976	2012				6	6	2500	2500	4386
2-STAGE FULL FREE LIFT	VF/VS325	3276	2162	982	1529	1529	6	6	2500	2500	4419
	VF/VS345	3476	2262	1082	1629	1629	6	6	2500	2475	4441
	TF370	3705	1812	632	1179	1179	6	6	2500	2475	4517
3-STAGE FULL FREE LIFT	TF400	4005	1912	732	1279	1279	6	6	2500	2425	4538
	TF430	4305	2012	832	1379	1379	6	6	2450	2375	4560
	TF450	4505	2112	932	1479	1479	6	6	2400	2325	4582
	TF470	4705	2162	982	1529	1529	6	6	2350	2275	4594
	TF500	5005	2262	1082	1629	1629	6	6	1880	1850	4618
	TF550	5505	2462	1282	1829	1829	6	6	1550	1430	4659
	TF600	6005	2662	1482	2029	2029	6	6	1400	1280	4698
	TF650	6505	2862	1682	2061	1921	3	3	1350	1230	4737
	TF700	7005	3062	1882	2261	2121	3	3	1150	930	4773
	TS370	3705	1812	632	1179	1179	6	6	2500	2475	4517
	TS400	4005	1912	732	1279	1279	6	6	2500	2425	4538
	TS430	4305	2012	832	1379	1379	6	6	2450	2375	4560
	TS450	4505	2112	932	1479	1479	6	6	2400	2325	4582
	TS470	4705	2162	982	1529	1529	6	6	2350	2275	4594
4-STAGE FULL FREE LIFT	TS500	5005	2262	1082	1629	1629	6	6	1880	1850	4618
	TS550	5505	2462	1282	1829	1829	6	6	1550	1430	4659
	TS600	6005	2662	1482	2029	2029	6	6	1400	1280	4698
	TS650	6505	2862	1682	2054	1914	3	3	1350	1230	4737
	TS700	7005	3062	1882	2254	2114	3	3	1150	930	4773
4-STAGE FULL FREE LIFT	QF610	6115	2147	967	1413	1462	3	3	1650	1480	4912
	QF660	6615	2347	1167	1613	1662	3	3	1550	1280	4972
	QF700	7015	2447	1267	1713	1762	3	3	1300	980	5002
	QF745	7465	2597	1417	1964	1762	3	3	1200	680	5048
	QF790	7915	2747	1567	2114	1762	3	3	750	480	5148

* : Standard

** TS-Mast : Wide Visible 3-Stage Full Free Lift Mast with 2 Free Lift Cylinders

30B-9U

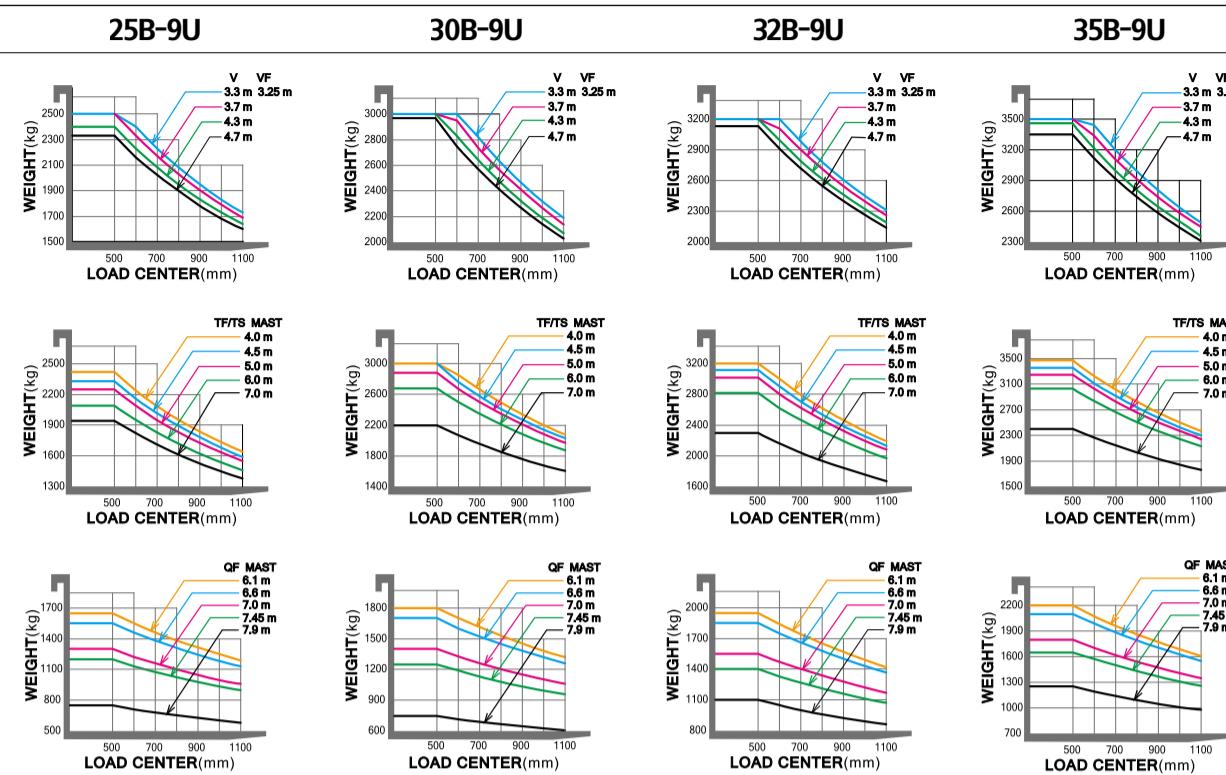


Mast Type	Maximum Fork Height	Overall Height (Lowered)	Free lift height			Tilt Angle		Load capacity (500mm LC) w/o side shift	Load capacity (500mm LC) w/ side shift	Truck Weight (Unloaded)	
			W/ Load Backrest		W/o Load Backrest	Fwd	Bwd				
			mm	mm	mm	deg	deg				
2-STAGE LIMITED FREE LIFT	V300	3005	2012	115	115	115	6	10	2500	2500	4339
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	TF450	4505	2112	932	1479	1479	6	6	2400	2325	4582
	TF470	4705	2162	982	1529	1529	6	6	2350	2275	4594
	TF500	5005	2262	1082	1629	1629	6	6	1880		

New 9 Series

25/30/32/35B-9U

Load Capacity



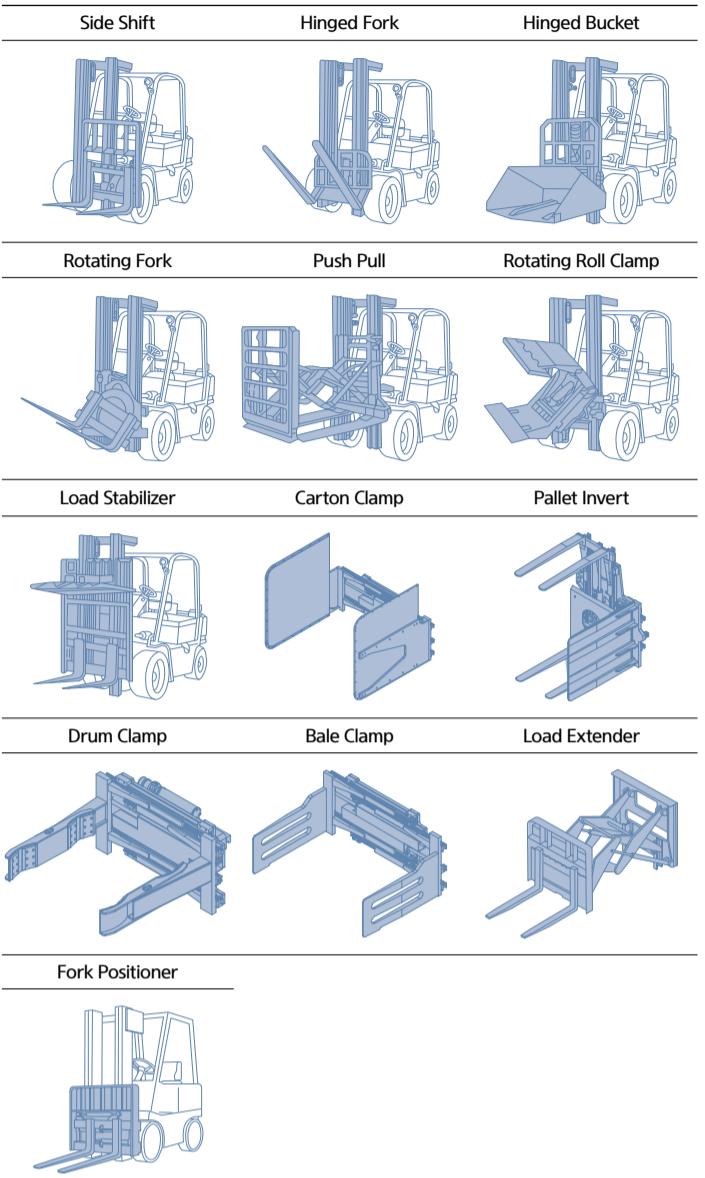
Optional Items

- Fork(mm)**
25B-9U : 900, 1000, 1050(STD), 1200, 1350, 1500, 1650, 1800, 2100
30/32/35B-9U : 900, 1050(STD), 1150, 1200, 1350, 1500, 1650, 1800, 1970, 2120, 2300, 2400
- Integral side shift**

- Tire :**
Solid (STD) / pneumatic / non-marking Wide [25/30/32B-9U : Front(23X10-12)]
- Finger Tip Control**
- Cold Strage :** Applicable to working conditions of up to -30°C
- M.C.V :** 2-Spool(STD), 3-Spool, 4-Spool

- Auto fork leveling**
- Load weight indicator**
- Side battery removal**
- Cabin (one-door)**
 - FRONT + ROOF + REAR
 - FRONT + ROOF + REAR + DOOR
 - FRONT + ROOF + REAR + DOOR + HEATER

Various Attachments



* Exterior designs and forklift options in this catalog may change for improvement

New 9 Series

Specification

DISTINGUISHING MARK					
1.1 Manufacturer (Abbreviation)		HYUNDAI			
1.2 Manufacturer's Type Designation	25B-9U	30B-9U	32B-9U	35B-9U	
1.3 Drive : Electric (Battery Or Mains), Diesel, Petrol, Fuel Gas	Electric	Electric	Electric	Electric	
1.4 Type Of Operation: Hand, Pedestrian, Standing, Seated, Order-Picker	seated	seated	seated	seated	
1.5 Load Capacity / Rated Load	kg	2,500	3,000	3,200	3,500
1.6 Load Center Distance	c mm	500	500	500	500
1.8 Load Distance, Center Of Drive Axle To Fork	x mm	458	458	458	470
1.9 Wheelbase	y mm	1,400	1,600	1,600	1,600
WEIGHT					
2.1 Service Weight	kg	4,360	4,633	4,820	5,020
2.2 Axle Loading, Loaded Front / Rear	kg	6,016 / 844	6,812 / 820	7,095 / 925	7,537 / 983
2.3 Axle Loading, Unloaded Front / Rear	kg	1,805 / 2,555	2,016 / 2,617	1,980 / 2,840	1,915 / 3,105
TIRES, CHASSIS					
3.1 Tires : Solid Rubber, Superelastic, Pneumatic, Polyurethane	SE, P	SE, P	SE, P	SE, P	
3.2 Tire Size, Front	23X9-10	23X9-10	23X9-10	23X10-12	
3.3 Tire Size, Rear	18X7-8	18X7-8	18X7-8	18X7-8	
3.5 Wheels, Number Front / Rear (X = Driven Wheels)	2x/2	2x/2	2x/2	2x/2	
3.6 Tread, Front	mm	993	993	993	1005
3.7 Tread, Rear	mm	980	980	980	980
DIMENSIONS					
4.1 Tilt Of Mast / Fork Carriage Forward / Backward	degrees	6 / 10	6 / 10	6 / 10	6 / 10
4.2 Height, Mast Lowered	h1 (mm)	2,162	2,162	2,232	2,243
4.3 Free Lift	h2 (mm)	115	115	115	115
4.4 Lift Height	h3 (mm)	3,300	3,300	3,300	3,300
4.5 Height, Mast Extended	h4 (mm)	4,485	4,485	4,485	4,485
4.7 Height Of Overhead Guard (Cabin)	h5 (mm)	2,230	2,230	2,230	2,230
4.8 Seat Height / Stand Height Rel. To Sip	h7 (mm)	1,275	1,275	1,275	1,275
4.12 Coupling Height	h10 (mm)	325	325	325	325
4.19 Overall Length	l1 (mm)	3,345	3,535	3,553	3,640
4.20 Length To Face Of Forks	l2 (mm)	2,295	2,485	2,503	2,590
4.21 Overall Width	b1 (mm)	1,200	1,200	1,200	1,250
4.22 Fork Dimensions	X x S (mm)	1,050 x 100 x 45	1,050 x 122 x 45	1,050 x 122 x 45	1,050 x 122 x 45
4.23 Fork Carriage Iso 2328, Class / Type A, B	II/A	III/A	III/A	III/A	
4.24 Fork-Carriage Width	b3 (mm)	1,102	1,102	1,102	1,102
4.31 Ground Clearance, Below Mast, Loaded	m1 (mm)	117	117	117	128
4.32 Ground Clearance, Center Of Wheelbase	m2 (mm)	130	130	130	130
4.33 Aisle Width For Pallets 1000 × 1200 Crossways (L×W)	Ast (mm)	3,637	3,829	3,843	3,896
4.34 Aisle Width Of Pallets 800 × 1200 Crossways (W L)	Ast (mm)	3,803	4,009	4,023	4,076
4.35 Turning Radius	Wa (mm)	1,940	2,150	2,165	2,205

PERFORMANCE DATA				
5.1 Travel Speed, Loaded / Unloaded	km/h	17 / 18	17 / 18	17 / 18
5.2 Lift Speed, Loaded / Unloaded	mm/s	410 / 610	340 / 500	330 / 500
5.3 Lowering Speed, Loaded / Unloaded	mm/s	500 / 450	500 / 450	500 / 450
5.6 Max. Drawbar Pull, Loaded / Unloaded	N	14,710 / 14,690	14,640 / 14,700	14,580 / 14,660
5.8 Max. Gradeability, Loaded	%(")	22 (12.4)	19 (10.8)	18 (10.2)
5.10 Service Brake		Hydraulic	Hydraulic	Hydraulic
ELECTRIC-MOTOR				
6.1 Drive Motor Rating S2 60 Min	kW	7.0×2	7.0×2	7.0×2
6.2 Lift Motor Rating At S3 15%	kW	17	17	17
6.4 Battery Voltage, Nominal Capacity K5	V/Ah	48 / 660	48 / 715	48 / 715
6.5 Battery Weight (Min.)	kg	1,090	1,150	1,150
	mm	1,035/802/540	1,035/1,000/540	1,035/1,000/540
ADDITION DATA				
8.1 Type Of Drive Control		AC	AC	AC

Dimension

